U.S. Department of Labor Office of Labor-Management Standards Washington, DC 20210

FORM LM-30 LABOR ORGANIZATION OFFICER AND EMPLOYEE REPORT

Form approved Office of Management and Budget No. 1215-0188 Expires 11-30-2006

This report is mandatory under P.L. 86-257, as amended. Failure to comply may result in criminal prosecution, fines, or civil penalties as provided by 29 U.S.C 439 or 440.



READ THE INSTRUCTIONS CAREFULLY BEFORE PREPARING THIS REPORT.

21617				
1. File Number U - 4,263		2. Fiscal Year Covered From:		
		1 / 1 / 2004 Through:	12 / 31 / 2004	
3. Name and address of person filing.		Name, file number, and address of labor organization.		
Name _{GARY}	BJORKLAND	Name SHEET METAL WORKERS INTL	ASSOC LOCAL UNION 480	
		Labor Organization File Number 065-515	1	
P.O. Box, Bldg., Room No., if any	:	P.O. Box, Building and Room Number, if any		
Street 245 NW 21ST STREET		Street 16TH 3RD STREET NE		
City FARIBAULT		City FARIBAULT		
State Minnesota	ZIP Code + 4 55021	State Minnesota	ZIP Code + 4 55021	
5. Position in labor organization. TRUSTEE				

Enter appropriate data below If, during the past fiscal year, you or your spouse or minor child directly or indirectly had any of the following interests (except as specified in the exclusions set forth in the instructions):

A. Held an interest in, engaged in transactions (including loans) with, or derived income or other economic benefit of monetary value from an employer whose employees your organization represents or is actively seeking to represent.				
6. Name and address of Employer (including trade name, if any).		7.a. Nature of Interest, Transaction, or Income.		
Name		NONE		
Trade Name, if any:				
P.O. Box, Bldg., Room No., if any				
		7.b. Amount.		
Street				
City			\$0	
State	ZIP Code + 4			

Signature

15. Signature and verification.	The undersigned declares, under	r penalty of Perjury and	d other applicable penaltie:	s of the law, that all of t	he information
submitted in this report (including	the information contained in any	accompanying docume	ents), has been examined	by the signatory and is,	to the best of the
undersigned's knowledge and be	lief, true, correct, and complete.	(See the section on pe	nalties in the instructions.)		

Signed Jon M. Bynkle

On 07-25-05 507-332-403-2

Date Telephone Number

Name of Person Filing GARY BJORKLAND	rile Nuriber 0-		
B. Held an interest in or derived income or economic benefit with monetary va substantial part of which consists of buying from, selling or leasing to, or other of an employer whose employees your labor organization represents or is acti (2) any part of which consists of buying from or selling or leasing directly or incidealing with your labor organization or with a trust in which your labor organization.	wise dealing with the business vely seeking to represent, or directly to, or otherwise		
8. Name and address of Business (including trade name, if any).	9. Business deals with:		
Name			
Trade Name, if any:	a. Labor Organization b. Trust c. Employer		
P.O. Box, Bldg., Room No., if any			
Street			
City			
State ZIP Code + 4			
10. If 9.b. or 9.c. is checked give trust or employer's name.	11.a. Nature of such dealing.		
Name	NONE		
Trade Name, if any:			
P.O. Box, Bldg., Room No., if any			
Street	11.b. Approximate dollar value of such dealing. \$0		
City	12.a. Nature of interest held or income received.		
State ZIP Code + 4	NONE		
	·		
	12.b. Amount. \$0		
C. Received from any employer (other than an employer covered under or from any labor relations consultant to an employer any payment of money			
13.a. Name and address of Employer or Labor Relations Consultant	14.a. Nature of payment.		
(including trade name, if any).	NONE		
Name			
Trade Name, if any:			
P.O. Box, Bldg., Room No., if any			
Street			
City			
State ZIP Code + 4			
13.b. Is the Business an Employer or Consultant ?	14.b. Amount of payment.		